



| Ref # | Part Number | Qty         | Description                                  |
|-------|-------------|-------------|----------------------------------------------|
| 1     | 772065      |             | Transaxle Cover (Incl. 2A, 2B & 2C)          |
| 2     | 780097      |             | Needle Bearing                               |
| 2A    | 780098      |             | Needle Bearing                               |
| 2B    | 780099      |             | Needle Bearing                               |
| 2C    | 780100      |             | Needle Bearing                               |
| 3     | 770060B     |             | Transaxle Case (Incl. 2, 2A, 2B, 2C & 85B)   |
| 4     | 776209A     |             | Countershaft & Spacer (Incl. 18)             |
| 5     | 776120A     |             | Output Pinion (13 teeth)                     |
| 6     | 778092      |             | Output Gear (29 teeth)                       |
| 10    | 784195      |             | Shift Fork                                   |
| 12    | 778093A     |             | Bevel Pinion (13 teeth)                      |
| 13    | 778085      |             | Side Gear                                    |
| 14    | 778086      | 2500-2531A  | Pinion Gear                                  |
| 15    | 778084      | Peerless #1 | Ring Gear                                    |
| 18    | 786094      |             | Spacer (1-1/64" ID x 1-5/8" OD x .864 long)  |
| 20    | 792004      |             | Steel Ball                                   |
| 21    | 792068      |             | Set Screw, 1/4-20 x 1/2"                     |
| 22    | 792003      |             | Shifter Fork Spring                          |
| 24    | 780012      |             | Thrust Bearing                               |
| 25    | 792067      |             | Screw, 5/16-18 x 1"                          |
| 26A   | 792064      |             | Snap Ring                                    |
| 26    | 792062      |             | Snap Ring                                    |
| 29    | 780045      |             | Thrust Washer                                |
| 29B   | 780157      |             | Thrust Washer (2 required)                   |
| 31    | 780156      |             | Thrust Washer                                |
| 31A   | 780101      |             | Thrust Washer                                |
| 39    | 786026      |             | Dowel Pin                                    |
| 49    | 778087      |             | Bevel Gear (30 teeth)                        |
| 50    | 778088      |             | Spur Gear (16 teeth)                         |
| 51    | 778089      |             | Spur Gear (25 teeth)                         |
| 57    | 778091      |             | Spur Gear (20 teeth)                         |
| 58    | 778090      |             | Cluster Gear (18 & 27 teeth)                 |
| 67    | 776119      |             | Brake Shaft                                  |
| 85    | 792010      |             | Pipe Plug, 3/8" sq. hd.                      |
| 85A   | 792019      |             | Magnetic Drain Plug                          |
| 87A   | 780034      |             | Oil Seal                                     |
| 87    | 788008      |             | Oil Seal                                     |
| 89    | 780103      |             | Ball Bearing                                 |
| 92    | 780005      |             | Spacer                                       |
| 96    | 780104      |             | Thrust Bearing                               |
| 101   | 774200      |             | Differential Carrier (threaded holes)        |
| 102   | 774199      |             | Differential Carrier                         |
| 103   | 792063      |             | Screw, 3/8-16 x 3-5/16"                      |
| 104   | 792011      |             | Lockwasher, 3/8"                             |
| 124A  | 788050      |             | Gasket (Use as required)                     |
| 124   | 788047      |             | Case-to-Cover Gasket                         |
| 136   | 782053      |             | Axle Housing (16" long)                      |
| 138   | 782053      |             | Axle Housing (16" long)                      |
| 149   | 784196A     |             | Shift Rod                                    |
| 152   | 786054      |             | Body Core                                    |
| 155A  | 792069      |             | Screw, 1/2-13x1-1/2" socket hd.(Use as req.) |
| 155   | 792065      |             | Screw, 1/2-13 x 1-1/2" (Use as requir ed)    |
| 155   | 792090      |             | Screw, 1/2-13 x 2-3/4" (Use as requir ed)    |
| 155   | 792092      |             | Screw, 1/2-13 x 2-1/2" (Use as requir ed)    |
| 156   | 792066      |             | Lockwasher, 1/2"                             |
| 157   | 788049      |             | Oil Seal                                     |

| Ref # | Part Number | Qty | Description     |
|-------|-------------|-----|-----------------|
| 163   | 788048      |     | Square Cut Seal |

**VIEW 2 OF 2**

47

48



47J

48J



47A

48A



47K

48K



47B

48B



47C

48C



47D

48D



47E

48E



47F

48F



47G

48G



47H

48H



47I

48I



| Ref # | Part Number | Qty | Description         |
|-------|-------------|-----|---------------------|
| 39    | 786026      |     | Dowel Pin           |
| 47C   | 774255      |     | Axle (23-5/8" long) |
| 48C   | 774256      |     | Axle (22-3/4" long) |